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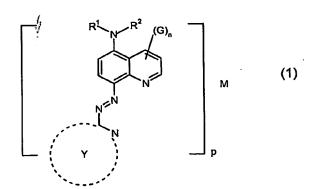
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(54) Title: MAGENTA METAL CHELATE DYES AND THEIR USE IN INK-JET PRINTERS



(57) Abstract: A metal chelate of Formula (1) or salt thereof: Formula (1) wherein: R1 and R2 are each independently H or an organic group; M is a metal; p is 1 to 4; Y is an optionally substituted heterocyclic ring with a nitrogen ortho to the azo bridge; G is a substituent; and n is 0 to 5. Also ink-jet inks, cartridges and processes.